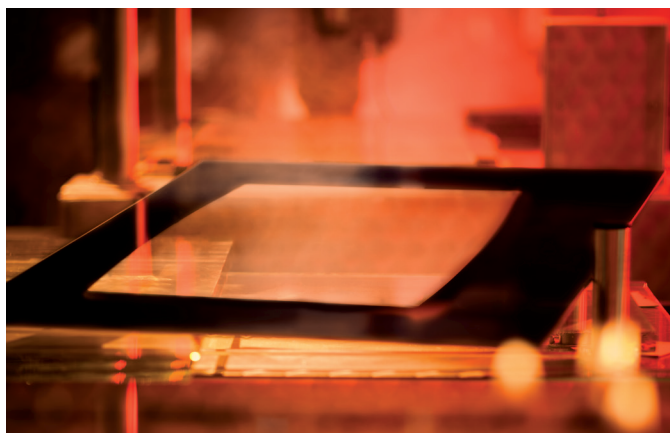


BOROFLOAT® 33 – Thermal Properties

The sum of its properties is what makes it unique.

BOROFLOAT® 33 from Germany is the world's first floated borosilicate flat glass. It combines superior quality and excellent flatness with outstanding thermal, optical, chemical and mechanical features. The chemical composition and physical properties of BOROFLOAT® 33 are in accordance with ASTM E 438-92 (2001), Type 1, class A. Rediscover BOROFLOAT® 33 and experience the infinite potential of our most versatile material platform. BOROFLOAT® – Inspiration through Quality.



Thermally resistant oven door made with BOROFLOAT® 33.

Thermal properties

Coefficient of Linear Thermal Expansion (C.T.E.) $\alpha_{(20-300\text{ }^\circ\text{C})}$	$3.25 \times 10^{-6} \text{ K}^{-1} *$
Specific heat capacity $c_p_{(20-100\text{ }^\circ\text{C})}$	$0.83 \text{ kJ}/(\text{kg}\cdot\text{K})^{-1}$
Thermal conductivity $\lambda_{(90\text{ }^\circ\text{C})}$	$1.2 \text{ W}/(\text{m}\cdot\text{K})^{-1}$

* According to ISO 7991.

Maximum operating temperatures

Maximum Operating Temperature	
For short-term usage (< 10 h)	500 °C
For long-term usage (≥ 10 h)	450 °C

Viscosity of BOROFLOAT® 33

Working Point (10^4 dPas)	1270 °C
LITTLETON temperature/Softening point ($10^{7.6}$ dPas)	820 °C
Annealing Point (10^{13} dPas)	560 °C
Strain Point ($10^{14.5}$ dPas)	518 °C
Transformation temperature (T_g)	525 °C

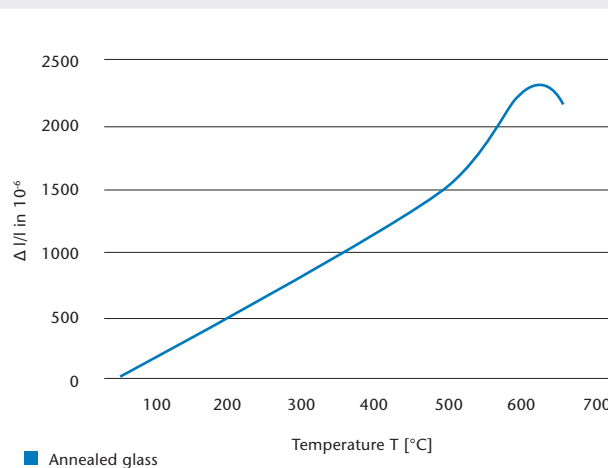
Further data and information available on request.

Key benefits:

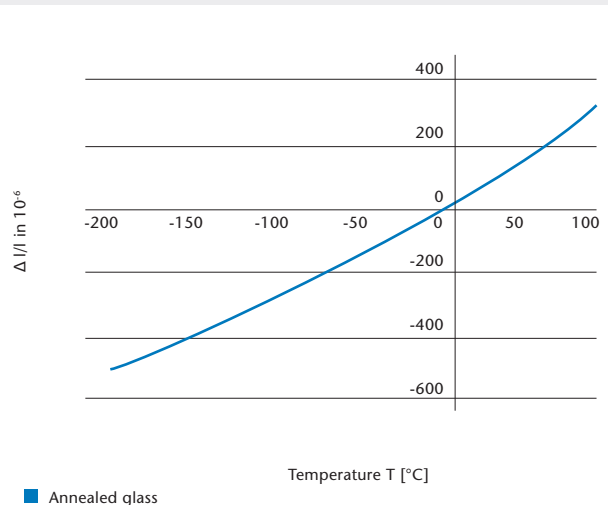
Outstanding thermal resistance

- Very good temperature stability
- Excellent resistance to thermal shock
- Can be thermally toughened
- Can be thermally shaped (3D)

Thermal expansion



Expansion behavior in lowest temperature range



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SCHOTT
 glass made of ideas